

## TIGHTENING TORQUE STANDARD

No.	Tightening point	Torque values	
		kg-m	lbs-ft
1	Tappet adjusting nut	1.5 ~ 1.8	10.8 ~ 13.0
2	Cam sprocket knock bolt, 7×12	1.6 ~ 2.0	11.6 ~ 14.5
3	Cylinder head nut, 8 mm	2.0 ~ 2.5	14.5 ~ 18.1
4	A.C. generator rotor set bolt	8.0 ~ 9.0	57.9 ~ 65.2
5	Starting clutch screw 6×18	2.0 ~ 2.5	14.5 ~ 18.1
6	Connecting rod nut	1.8 ~ 2.2	10.8 ~ 15.9
7	Oil pressure switch	1.4 ~ 1.8	10.1 ~ 10.8
8	Oil filter center bolt	2.8 ~ 3.2	16.6 ~ 23.1
9	Spark plug	1.2 ~ 1.6	8.6 ~ 11.6
10	Oil drain bolt	3.5 ~ 4.0	25.3 ~ 28.9
11	Tappet hole cap	1.0 ~ 1.4	7.2 ~ 10.1
12	Oil path cap	1.0 ~ 1.4	7.2 ~ 10.2
13	Drive sprocket	1.1 ~ 1.5	5.1 ~ 10.8

No.	Tightening point	Torque values	
		kg-m	lbs-ft
1	Foot peg nut	4.5 ~ 5.5	32.5 ~ 39.8
2	Rear fork pivot nut	5.5 ~ 7.0	32.5 ~ 50.6
3	Oil bolt	3.0 ~ 4.0	21.7 ~ 28.9
4	Front fork bolt	4.5 ~ 5.5	32.5 ~ 39.8
5	Steering stem nut	8.0 ~ 12.0	57.9 ~ 86.8
6	Rear wheel axle nut	8.0 ~ 10.0	57.8 ~ 72.3
7	Front wheel axle nut	5.5 ~ 6.5	39.8 ~ 47.0
8	Final driven sprocket	4.5 ~ 5.5	32.5 ~ 39.8
9	Front stop switch	3.0 ~ 4.0	21.7 ~ 28.9

### Standard parts

	Torque values			Torque values	
	kg-m	lbs-ft		kg-m	lbs-ft
SCREW pan 5 mm	0.35 ~ 0.5	2.5 ~ 3.6	BOLT hex. NUT hex 10 mm	3.0 ~ 4.0	21.7 ~ 28.9
SCREW pan 6 mm	0.7 ~ 1.1	5.1 ~ 8.0	BOLT hex. NUT hex 12 mm	5.0 ~ 6.0	36.2 ~ 43.4
BOLT hex. NUT hex 5 mm	0.45 ~ 0.6	3.2 ~ 4.4	BOLT flange 6 mm	1.0 ~ 1.4	7.2 ~ 10.1
BOLT hex. NUT hex 6 mm	0.8 ~ 1.2	5.8 ~ 8.7	BOLT flange 8 mm	2.4 ~ 3.0	17.2 ~ 21.7
BOLT hex. NUT hex 8 mm	1.8 ~ 2.5	10.1 ~ 18.1	BOLT flange 10 mm	3.0 ~ 4.0	21.7 ~ 28.9